

## **A multi-methodological study of kurnakovite: A potential B-rich aggregate**

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### **ABSTRACT**

The crystal structure and crystal chemistry of kurnakovite from Kramer Deposit (Kern County, California), ideally  $\text{MgB}_3\text{O}_3(\text{OH})_5 \cdot 5\text{H}_2\text{O}$ , were investigated by single-crystal neutron diffraction (data collected at 293 and 20 K) and by a series of analytical techniques aimed to determine its chemical composition. The concentration of more than 50 elements was measured. The empirical formula of the sample used in this study is  $\text{Mg}_{0.99}(\text{Si}_{0.01}\text{B}_{3.00})_{\Sigma 3.01}\text{O}_{3.00}(\text{OH})_5 \cdot 4.98\text{H}_2\text{O}$ . The fraction of rare earth elements (REE) and other minor elements are, overall, insignificant. Even the content of fluorine, as a potential OH-group substituent, is insignificant (i.e.,  $\sim 0.008$  wt%). The neutron structure model obtained in this study, based on intensity data collected at 293 and 20 K, shows that the structure of kurnakovite contains:  $[\text{BO}_2(\text{OH})]$ -groups in planar-triangular coordination (with the B-ions in  $sp^2$  electronic configuration),  $[\text{BO}_2(\text{OH})_2]$ -groups in tetrahedral coordination (with the B-ions in  $sp^3$  electronic configuration), and  $\text{Mg}(\text{OH})_2(\text{H}_2\text{O})_4$ -octahedra, connected into (neutral)  $\text{Mg}(\text{H}_2\text{O})_4\text{B}_3\text{O}_3(\text{OH})_5$  units forming infinite chains running along [001]. Chains are mutually connected to give the tri-dimensional structure only via hydrogen bonding, and extra-chains “zeolitic”  $\text{H}_2\text{O}$  molecules are also involved as “bridging molecules.” All the oxygen sites in the structure of kurnakovite are involved in hydrogen bonding, as *donors* or as *acceptors*.

The principal implications of these results are: (1) kurnakovite does not act as a geochemical trap of industrially relevant elements (e.g., Li, Be, or REE), (2) the almost ideal composition makes kurnakovite a potentially good B-rich aggregate in concretes (for example, used for the production of radiation-shielding materials for the elevated ability of  $^{10}\text{B}$  to absorb thermal neutrons), which avoids the risk to release undesirable elements, for example sodium, that could promote deleterious reactions for the durability of cements.

**Keywords:** Kurnakovite, borates, single-crystal neutron diffraction, crystal chemistry, hydrogen bonding, B-rich aggregate